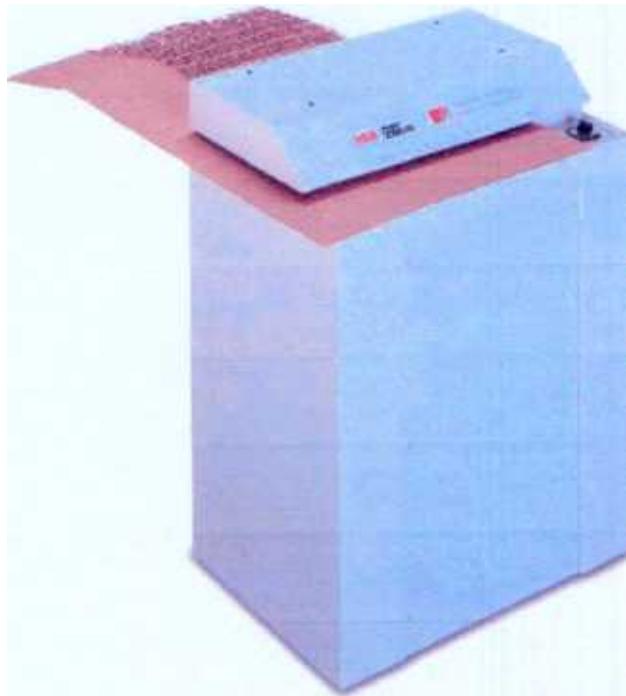




# ***SEM Profi Pack 425***



*Please read this manual carefully. It will answer all your questions regarding installation, operation and trouble-shooting.*

***IMPORTANT:***

***Be sure to adhere to all safety suggestions listed***

***Order on-line:***

***GSA Customers [www.fedshred.com](http://www.fedshred.com)***

***Commercial Customers [www.semshred.com](http://www.semshred.com)***

## \*\*\*IMPORTANT SAFETY PROCEDURES\*\*\*

Your new paper shredder incorporates powerful, heavy duty cutting mechanisms.

**Serious and permanent injury may result if proper precautions are not followed.**



1. This equipment should never be operated by children or individuals untrained in or incapable of understanding the safety precautions!



2. Do not reach into the feed opening for any reason! Never insert fingers, hands, other extremities or objects not meant to be shredded into the feed openings!



3. Do not operate or come in close proximity to this equipment wearing long hair, necktie, loose clothing or jewelry, which may activate a photoelectric on/off switch and/or be pulled into the machine!



4. Maintenance or repair of this equipment should be performed only by trained, authorized service personnel.

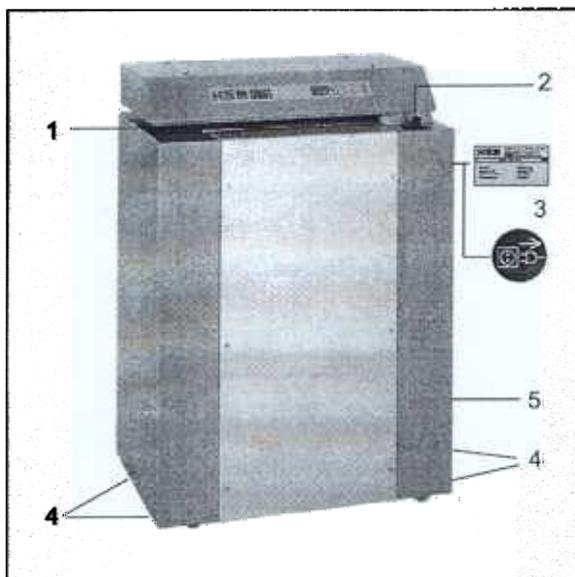
5. Always disconnect electric power (unplug) before removing or opening the cover or other panel giving access to internal mechanisms.

## 1. Use according to instructions

The Profi Pack 425 is intended exclusively for the manufacture of packing cushions from cardboard packaging.

We provide a warranty for the device in accordance with our general sales and delivery terms. This warranty excludes wear, damage due to improper handling, natural depreciation, and actions taken by third parties.

## 2. Overview



- 1 Feed opening
- 2 Main switch
- 3 Caution label
- 4 Roller
- 5 Connection for suction device

## 3. Scope of delivery

- Device ready for connection, carton packing on pallet
- Operating instructions
- Information sheet on unpacking
- Option: Wet/dry suction

**Note:**

The SEM Profi Pack 425 can also be supplied with a built-in suction device. Using a suction device (industrial vacuum cleaner with a connection diameter of 50 mm) you can extract dust while processing the cardboard. If your device does not have this apparatus, you can fit the components later when needed. Your Profi Pack 425 is already ready for this.

Profi Pack conversion kit:	Order number 1.531.200.000
Wet/dry suction:	Order number 1.531.200.030

## 4. Safety instructions

Read all instructions before start-up of the device and save these instructions for later use.

Follow all warnings and instructions marked on the product.

Make sure no liquid is spilled on or in the device.

Keep product out of the reach of children.

The Profi Pack 425 should be operated only with an operator in attendance.

You are not allowed to carry out repairs on your own.

If there is damage or the device is not functioning properly, switch it off, pull out the plug from the mains and call customer service.



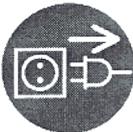
### ***Risk of injury!***

Never reach into the slit of the feed opening.



### ***Risk of injury by pulling in!***

Keep long hair, loose articles of clothing, ties, scarves, jewellery etc. away from feed opening. Material with the tendency to form loops, e.g. tapes, strapping material, etc. must not be processed.



Before changing the location, cleaning or anything else other than normal operation

***turn off and unplug the device!***



Maintenance and service work may be performed only by:

- SEM customer service
- specially trained staff (e.g. qualified electricians)
- service technicians from our contracting partners

## 5. Installation

The device must not be set up near a heating element or another source of warmth.

Take care that the mains plug can be reached easily.

Before plugging in the mains plug, check that the the voltage and frequency of your mains supply are in accordance with the specifications on the type plate.

## 6. Cleaning

Switch the device off, unplug it from the mains.

Cleaning must only be performed with a soft fabric and a mild soapwater solution.

The use of abrasive material, petrol or thinner is forbidden.

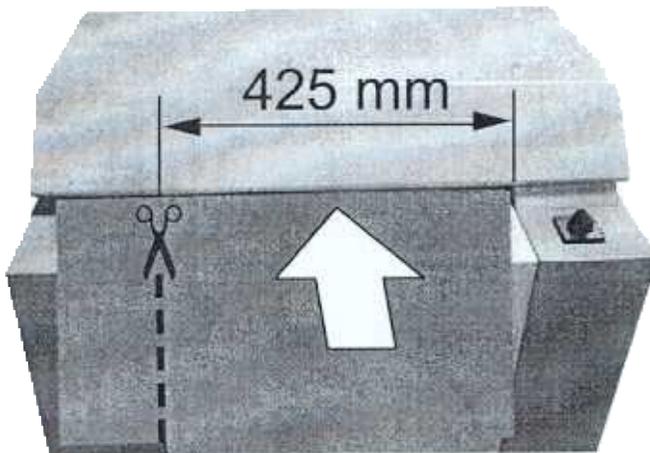
## 7. Operation

### Switching on



- Set main switch to position "I"
- ⇨ Cutting unit starts

### Feeding cardboard boxes



- Cardboard boxes are processed up to a width of 425 mm.
- Wider cardboard is automatically cut.

### Switching off



- Set main switch to position "0"
- ⇨ Cutting unit stops

## 8. Fault elimination



- To remove material when there's a fault, set the main switch to position "R".
- ⇨ Cutting unit moves backwards

If there's a fault, before notifying customer service, please check:

- |                              |   |
|------------------------------|---|
| • Is mains plug inserted?    | ⇨ Insert  |
| • Is the device switched on? | ⇨ Set main switch to position "I"                 |
| • Is the motor overloaded?   | ⇨ Allow motor to cool down for approx. 15–20 min. |

## 9. Technical Data

Grid dimension	5 x 100 mm
Cutting capacity	2 – 3 layers
Working Speed	12 m/min
Loading width	425 mm
Inlet height	20 mm
Voltage	230v / 400v, 50hz
Motor power	2.2 kw
Noise level	64 – 65 dba / 67 – 68 dba
Dimensions W x D x H (mm)	700 x 480 x 970
Weight	171 kg
Connection diameter for suction hose	50 mm



